

SS700 80 899 3
DRAWING NO. 00755

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G

A

B

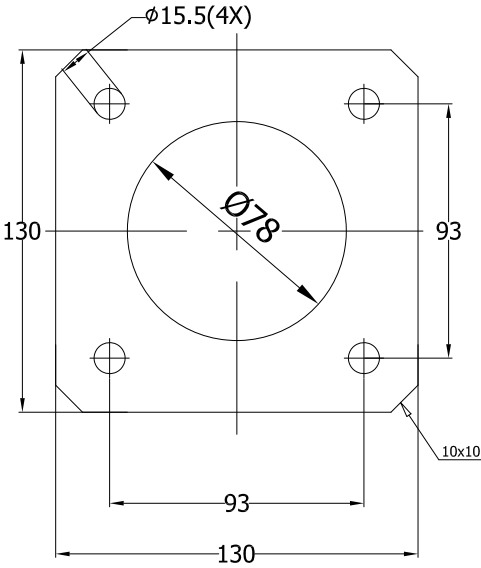
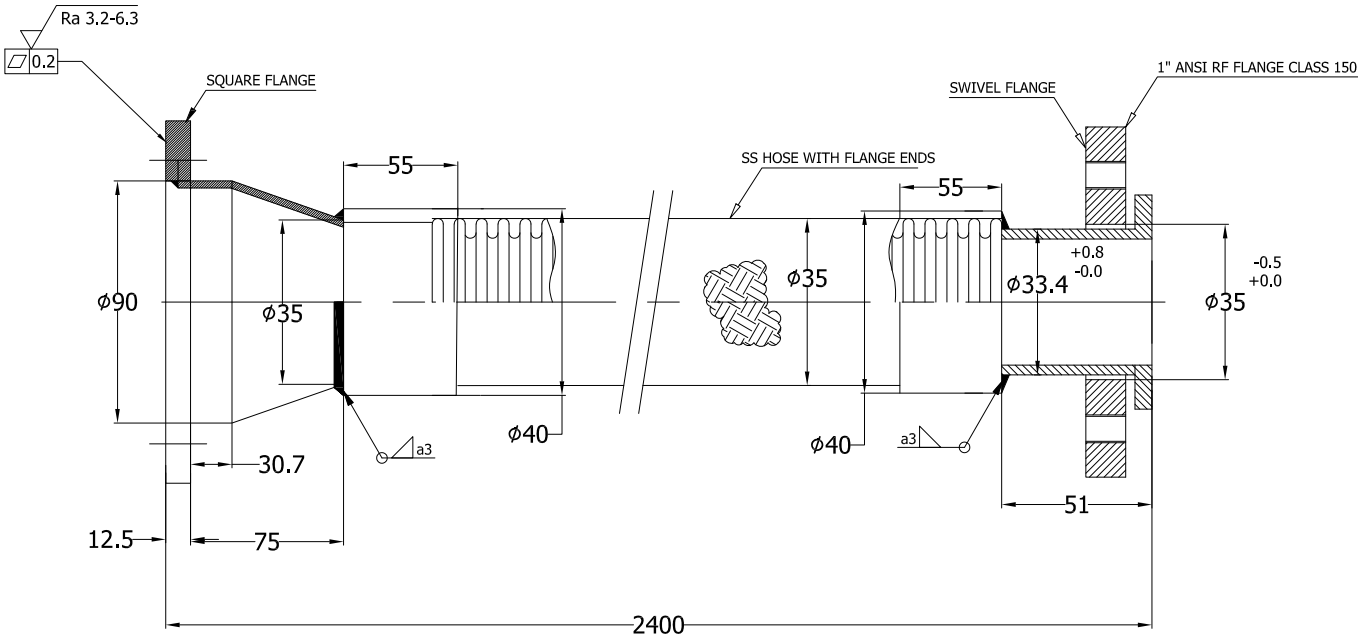
C

D

E

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NOTE :

1. THE ASSEMBLED HOSE PIPE SHOULD BE DEGREASED, FREE FROM BURR.
2. FLANGE FACE FINISH WITH RA 3.2-6.3 AS PER ASME B16.5, NO RADIAL SCRATCHES PERMITTED.
3. THE END SHOULD BE COVERED WITH PLASTIC CAP & ASSY. WILL BE WRAPPED WITH EPE & GUNNY ALSO WITH POLYTHENE COVER.
4. FLEXIBLE HOSES SHALL BE MANUFACTURED AS PER CLASS - C FLEXIBILITY BS - 6501.
5. ALL THE HOSES SHALL BE SUBJECTED TO HYDROSTATIC PRESSURE OF 15 Kg / Cm.Sq. FOR 3 MINUTES DURATION.
6. SUPPLIER SHALL FURNISH BATCH WISE RAW MATERIAL TC, HYDROSTATIC PRESSURE TC & DIMENSIONAL REPORT, SL. NO. OF EACH HOSE SHOULD APPEAR IN TC. INSPECTION CERTIFICATE TYPE 3.1 AS PER ISO 10474 SHALL BE SUBMITTED FOR THIS PURPOSE.
7. ALL THE HOSE ASSEMBLIES WILL BE MANUFACTURED IN SINGLE LENGTH (WITHOUT ANY CIRCUMFERENTIAL JOINTS).
8. QAP & TEST PROTOCOL TO BE SUBMITTED ALONG WITH TECHNICAL BID.
9. MANUFACTURER NAME / LOGO, ITEM MAT. CODE, SL. NO., BATCH NUMBER, MONTH & YEAR OF MFG. SHOULD BE ENGRAVED ON FLANGE BODY.

Technical Notes:



1. Working Pressure; 5 kg/sq.cm (g)
2. Working Temp : 80°c (Max)
3. Test pressure : 15 kg/sq.cm (g)

MATERIAL - SS304
MATERIAL CODE- TI0668109475

QTY.	ITEM No.	DESCRIPTION	DRAWING NO.	ITEM No.	MATERIAL CODE	UT.Wt. (kgs)
				VARIANT	MATERIAL SPECN.	QTY.

CARD TYPE 2

CARD TYPE 1

		BHARAT HEAVY ELECTRICALS LIMITED. ELECTRONICS DIVISION, BANGALORE			DRN	NAME	SIGN.	DATE	No. OF					
					CKD	RAJU		15.11.2014						
						DV		17.11.2014						
					APPD	SCS		18.11.2014						
DEPT. TE	FOR UNSPECIFIED-TOLERANCES REFER ED 0230499			SCALE	WEIGHT(Kg)	REF. TO ASSY. DRG.			ITEM NO.	No. OF				
CODE 445				NTS										
TITLE						DRAWING NO.				REV.				
PUMP DISCHARGE HOSE ASSY						3 668 08 00755				07				
			SHEET NO. 01		NO. OF SHEETS 01									

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REF. DRG.NO.

SIGN & DATE

INVENTORY NO.